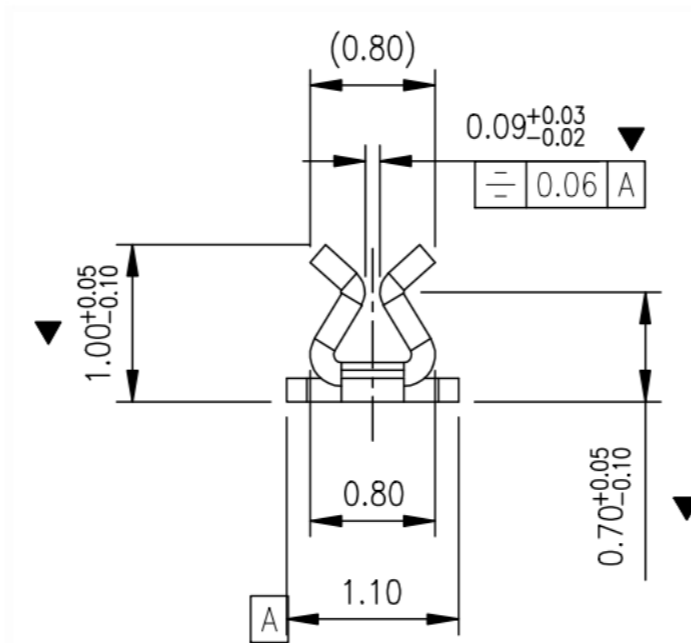
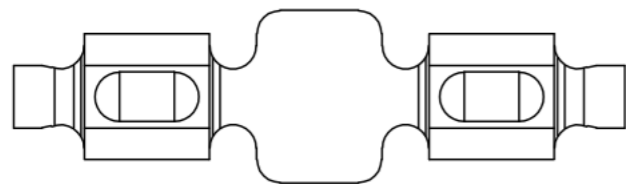
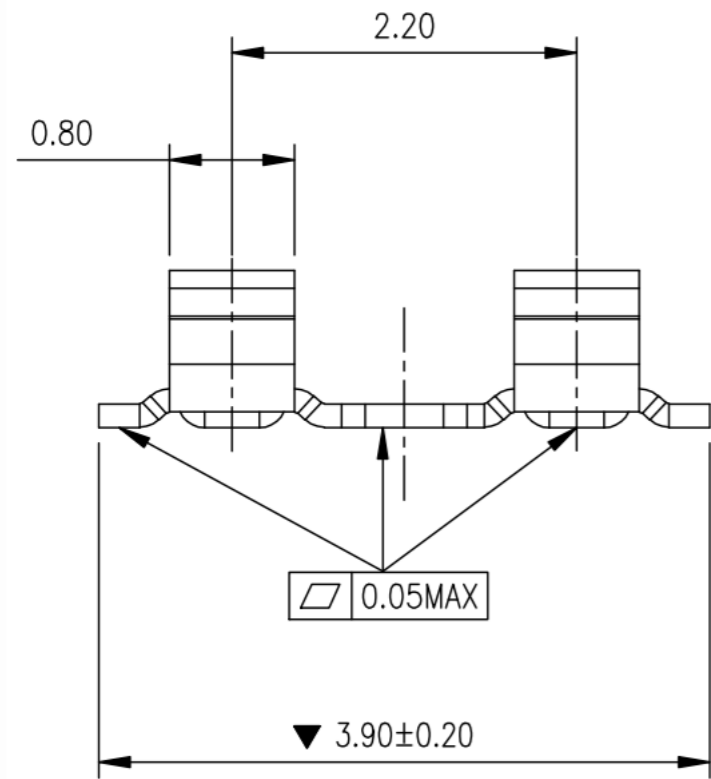
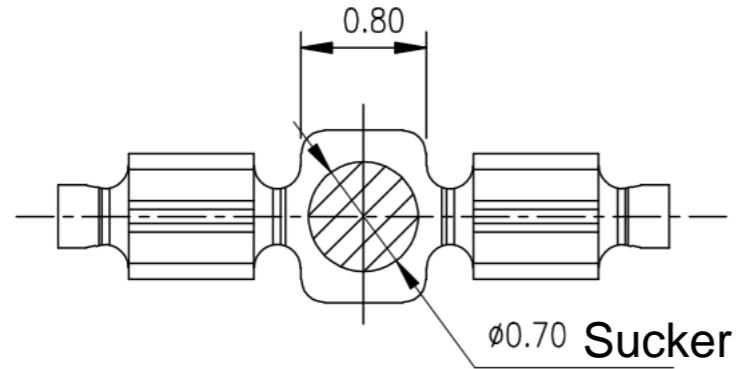


Rev	ECN Number	Description	Date	Drawn	Checked	Approved



### Stamping Technology Requirements

1. Material: Stainless steel SUS301, T=0.15 ± 0.005.
2. The soldering and contact surfaces of the terminal must be free from burrs, maximum burr size of 0.03mm allowed on other parts.
3. Torsion: 45° per 1000mm, Arch: 5mm per 1000mm.
4. Dimensions marked with ⊗ are critical for control and inspection.
5. Unmarked R MAX R0.13.
6. Life test > 20, 000 cycles, product spring force requirement between 60gf to 80gf.

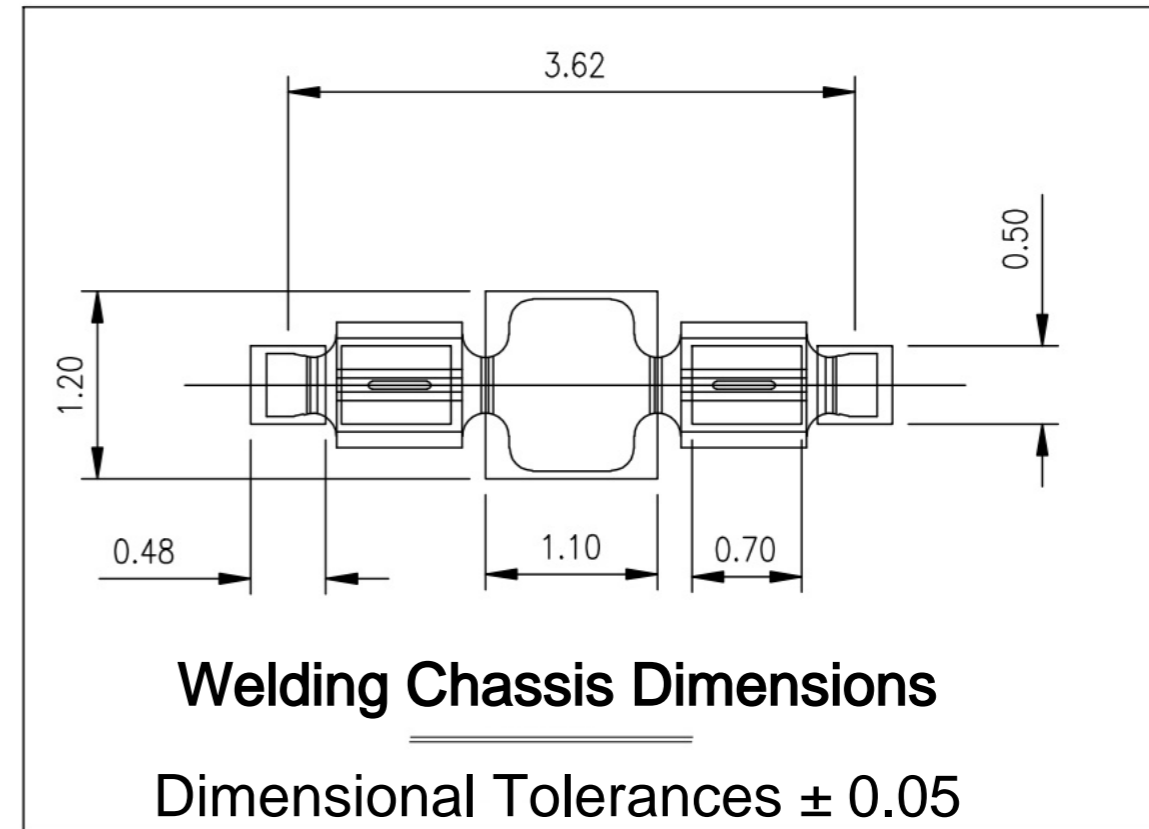
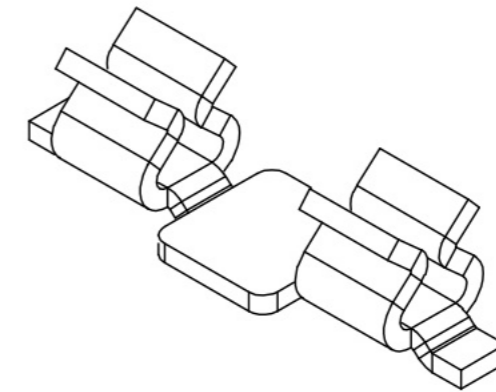


Diagram for Customer  
Shield Can Clip  
L3.9\*W1.0\*H1.0mm  
(Clip 0.15 material thickness)

General Tolerance	
XX. ± 0.50	X.° ± 2.0°
X. ± 0.35	.X° ± 1.0°
.X ± 0.25	.XX° ± 0.5°
.XX ± 0.15	

Scale: 1:1  
Unit: mm  
Size: A4

Drawn  
Check  
Approved  
Date  
Date  
Date

DWG. No.  
681-0079A-1  
Parts No. (Intended Use)  
0079A1

Shenzhen Kinghelm  
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